

DECLARATION

As below named inventors, we

Paulette N. Hazin
Paul E. Ellis, Jr.

hereby declare that:

Our residences, post office addresses and citizenships are as stated below next to our names,

We believe we are the original, first and joint inventors of the subject matter which is described and claimed and for which a patent is sought on the invention, design or discovery entitled "Catalyst Compositions for the Selective Conversion of Alkanes to Unsaturated Carboxylic Acids, Method of Making and Method of Using Thereof", the specification of which is attached hereto;

We have reviewed and understand the contents of the above-identified specification, including the claims;

We do not know and do not believe that said invention, design or discovery was ever known or used in the United States of America before our invention or discovery thereof, or patented or described in any printed publication in any country before our invention or discovery thereof, or more than one year prior to this application, or in public use or on sale in the United States of America more than one year prior to this application; that said invention, design or discovery has not been patented or made the subject of an inventor's certificate issued prior to the date of this application in any country foreign to the United States of America on an application filed by us or our legal representatives or assigns; and

We hereby claim the benefit under 35 USC §119(e) of the U.S. provisional application listed below:

Number

Date Filed

60/457,117

March 24, 2003

SERIAL NO. _____
HAZIN, ELLIS

PATENT APPLICATION
STC-01-0006

We acknowledge our duty to disclose information of which we are aware which is material to the examination of this application in accordance with 37 CFR §1.56(a).

Please send correspondence and direct telephone calls to:

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SABIC Technology Center
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Houston, Texas 77478
Customer no. 30691
(281) 207-5719
Attorney Docket No.: STC-01-0006

We hereby declare that all statements made herein of our own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application or any patent issuing thereon.

- 1) Full name of first inventor: Paulette N. Hazin
(First Middle Last)

First inventor's signature _____
Date 3/22/04

Residence (City, State): Houston, Texas
Citizenship: U.S.

Post Office Address: 8142 Solana Drive
Houston, Texas 77082

- 2) Full name of second inventor: Paul E. Ellis, Jr.
(First Middle Last)

Second inventor's signature _____
Date 3/22/04

Residence (City, State): Sugar Land, Texas
Citizenship: U.S.

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